



- 32. Pull off the tamper-proof seal from the front of the supercharger drive pulley.
- 33. Relieve tension in the belt by using the ½” drive breaker bar to push on the tensioner, and pull the belt off the supercharger drive pulley.
- 34. Remove the four M6 capscrews from around the center of the pulley, and keep them for the new pulley **(FIGURE 30)**.
- 35. Put the new pulley (06-1607-C12395A) in place over the drive hub. Put a drop of red Loctite #242 on each M6 capscrew and thread the capscrews in by hand. **Torque the 4 capscrews to 90IN-LBS (FIGURE 30)**.
- 36. Re-install the belt as shown in the belt routing decal. **(FIGURE 31)** Use a ½” drive breaker bar to reapply tension after the pulley is installed.



Figure 30

